

Date: Monday, 3/6/2006 1:48:16 PM  
User: Kim Johnston

# Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : KEY CHAIN (350)
Job Number : 26057	
Estimate Number : 11794	
P.O. Number : N/A	Part Number : D2505350
This Issue : 3/6/2006 S.O. No. : N/A	Drawing Number : D2505 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : MACHINED PARTS	Drawing Revision : A
Previous Run : 26045	Material : N/A
Written By : <u>SEE COMMENT BELOW</u>	Due Date : 3/24/2006 Qty: 70 Um: Each
Checked & Approved By : <u>JL 06.03.06</u>	
Comment : Est. B 00.08/24 Re-format EC	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B0750X00125	6061-T6 Bar .75" x .125"
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Comment: Qty.: 0.3063 f(s)/Unit Total : 21.4400 f(s)  
6061-T6 Bar .75" x .125"  
Material: 6061-T6 bar 3/4" x 0.125" thick  
Batch: M17400

(70)

JL 06.03.19

2.0	BAND SAW	BAND SAW
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Comment: BAND SAW  
Cut blanks 3.500" long

JL 06.03.19 (70)

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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Comment: HAAS CNC VERTICAL MACHINING #1  
Machine as per folio 2505-A & 2505-B (350 aircraft)  
Deburr

(70)

JL 06.03.20

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

JL 06.03.20

(70)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: \_\_\_\_\_

Pu 6/3/21 (70)

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: 2 Date: 06/03/22  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Monday, 3/6/2006 1:48:17 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: KEY CHAIN (350)

Job Number: 26057

Part Number: D2505350

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

28

DP 06/03/22

Job Completion



n 06.03.22

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

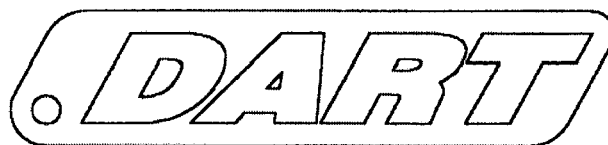
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



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K HAND	K HAND	DRAWING NO.	REV. A
CHECKED	APPROVED	D2505	SHEET 1 OF 2
DATE	TITLE	SCALE	
95:11:07	DART KEYCHAIN	1:1	

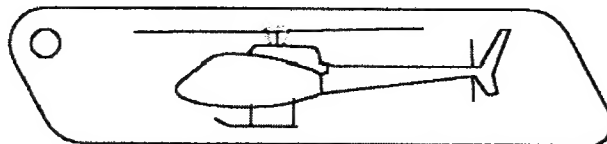


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**DART**



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